

检 测 报 告

TEST REPORT

委托单位名称

Client Name

中山天贸电池有限公司

Zhongshan Tianmao Battery Co., Ltd.

产 品 名 称

Name of product

锂聚合物电池

Li-Polymer Battery

制 造 厂 商

Manufacturer

中山天贸电池有限公司

Zhongshan Tianmao Battery Co., Ltd.

商 标 型 号

Trade mark & model

--/ DC020

检 测 类 别

Test sort

委托测试

Safety Entrust Test



中检集团南方测试股份有限公司

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中检集团南方测试股份有限公司

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检 测 报 告

TEST REPORT

样品名称 Name of sample	锂聚合物电池 Li-Polymer Battery		商 标 Trade mark	--	
制造厂商 Manufacturer	中山天贸电池有限公司 Zhongshan Tianmao Battery Co., Ltd.		型号规格 Model/Type	DC020 (电芯型号: 654176PLV)	
委托单位 Client	中山天贸电池有限公司 Zhongshan Tianmao Battery Co., Ltd.		取样方式 Sampling method	委托单位送样 Sent by client	
送检日期 Application data	2019/11/18		检测日期 Test Date	2019/11/18-2019/12/04	
样品数量 Quantity of samples	43PCS		检验环境 Environment condition	20~25℃ 45~75%RH	
标称电压 Nominal voltage	3.8V	充电限制电压 Limited Charge Voltage	4.35V	额定能量/容量 Rate Energy/Capacity	11.4Wh/3000mAh
标准充电电流 Standard charge current t	0.6A	最大充电电流 Max. Charge Current	1.5A	充电截止电流 End Charge Current	30mA
放电终止电压 Cut-off Voltage	3.0V	最大放电电流 Max.Discharge Current	1.5A	电池数量 Cells Number	1PCS

检验项目(Test item):

- Test1: 高度模拟 Altitude simulation
 Test2: 温度试验 Thermal Test
 Test3: 振动 Vibration
 Test4: 冲击 Shock
 Test5: 外短路 External short circuit
 Test6: 撞击/挤压 Impact/Crush
 Test7: 过充电 Overcharge
 Test8: 强制放电 Forced discharge

检测依据(Reference documents):

《关于危险货物运输的建议书 试验和标准手册》(第六次修订版本) 38.3 节: 金属锂电池和锂离子电池组。

《Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria》(Sixth revised edition) section 38.3:Lithium metal and lithium ion batteries (ST/SG/AC.10/11/Rev.6).

检验概况(Summary):

对电池或电池组进行了 T1 至 T8 项试验, 试验 T1 至 T5 按顺序进行, 使用相同电池或电池组, 试验 T6 和 T8 使用未另外试验过的电池或电池组, 试验 T7 使用原先试验 T1 至 T5 中使用过的未损坏的电池组进行试验。

Each Cell/battery type is subjected to tests 1 to 8, Tests 1 to 5 are conducted in sequence on the same Cells/batteries, Tests 6 and 8 are conducted using not otherwise tested Cells/

batteries, Test 7 using undamaged batteries previously used in Tests 1 to 5.

$$\text{质量损失 Mass loss\%} = (M_1 - M_2) / M_1 \times 100$$

式中: M_1 是实验前的质量, M_2 是试验后的质量, 如果质量损失不超过表 3.8.3.1 所列的数值, 视为“无质量损失”。

Where M_1 is the mass before the test and M_2 is the mass after the test. When mass loss does not exceed the values in Table 38.3.2.2, it shall be considered as "no mass loss".

Mass M of cell or battery	Mass loss limit
$M < 1\text{g}$	0.5%
$1\text{g} \leq M \leq 75\text{g}$	0.2%
$M > 75\text{g}$	0.1%

试验 T1 至 T4 如果电池组无渗漏、无排气、无解体、无破裂和无起火, 并且每个试验电池组在试验后的开路电压不小于其在进行这一试验前电压的 90% 则认为符合要求。

In test 1 to 4 batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure.

制造商提供的锂离子电池为单电池电池组, 根据标准规定, 单电池电池组应作为电池来评估, 按照电池的测试要求进行测试。

The Lithium-ion Batteries submitted by manufacturer are single cell batteries, According to the standard, a single cell Battery is considered a "Cell" and shall be tested according to the testing requirements for "cell".

备注 (Remark):

编号 B01#-B10#、B16#-B19#是在第一个充放电周期完全充电的可充电电芯;

Rechargeable cells of B01#-B10#、B16#-B19# are fully charge at first cycle;

编号 C11#-C15#是在第一个充放电周期 50% 设计额定容量状态的可充电电芯;

Rechargeable cells of C11#-C15# at 50% of the design rated capacity at first cycle;

编号 B20#-B23#是在 50 个充放电周期后完全充电的可充电电芯;

Rechargeable cells of B20#-B23# are fully charged after 50 cycles;

编号 C24#-C33#是在第一个充放电周期完全放电的可充电电芯;

Rechargeable Cells of C24#-C33# are in fully Discharged at first cycle;

编号 C34#-C43#是在 50 个充放电周期后完全放电的可充电电芯;

Rechargeable cells of C34#-C43# are in fully discharged after 50 cycles;

检验结论 (Test conclusion):

测试样品符合联合国《关于危险货物运输的建议书 试验和标准手册》38.3 要求。

The test samples comply with section 38.3 of Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria.

(检测单位盖章 stamp)

检测:
Tested by

许家丹

审核:
Reviewed by

唐鹏森

批准:
Approved by

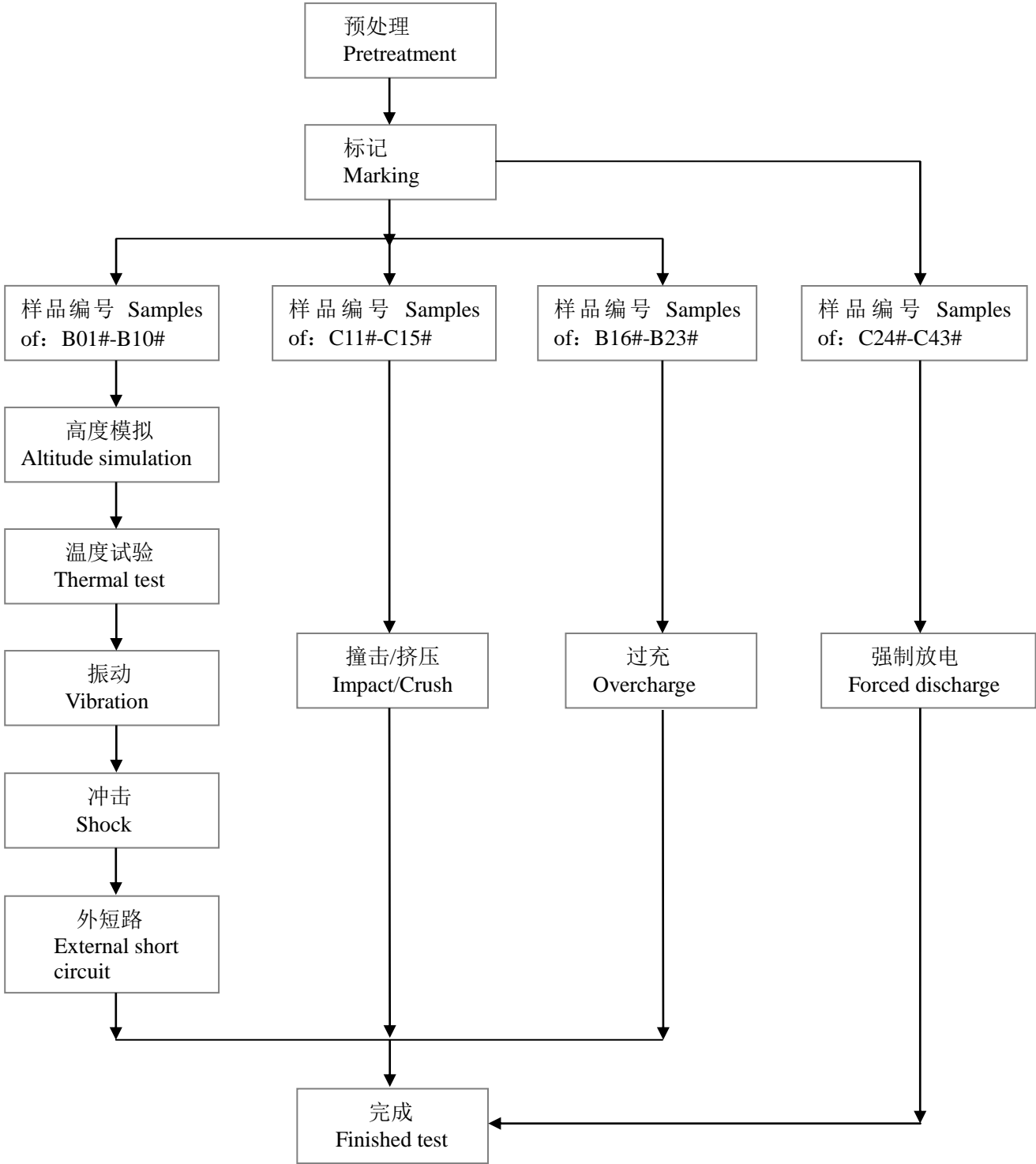
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2019 年 12 月 04 日

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测试流程 Test Procedure



测试结果 Test results:

Test T.1 高度模拟 Altitude simulation

测试方法 Test method;

电池或电池组在压力等于或低于 11.6 千帕和环境温度(20±5℃)下存放至少 6 小时。

Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature (20 ± 5 °C).

要求 Requirement;

电池或电池组如无渗漏、无排气、无解体、无破裂和无燃烧, 并且每个试验电池或电池组在试验后的开路电压不小于其在进行这一试验前电压的 90%, 即符合这一要求。

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.

测试数据如下表 Test Data showed in table below;

样品状态 State of sample	序号 No.	试验前 Pre-test		试验后 After test		质量损失 Mass loss (%)	电压比 Voltage after test/Voltage pre-test(%)	判定 Status
		质量 Mass (g)	电压 Voltage (V)	质量 Mass (g)	电压 Voltage (V)			
第一个充放电周期完全充电 At first cycle, in fully charged states	B01#	45.477	4.344	45.474	4.342	0.01	99.95	PASS
	B02#	45.342	4.342	45.338	4.341	0.01	99.98	PASS
	B03#	45.459	4.342	45.457	4.341	0.00	99.98	PASS
	B04#	45.427	4.342	45.424	4.340	0.01	99.95	PASS
	B05#	45.398	4.340	45.396	4.338	0.00	99.95	PASS
	B06#	45.348	4.341	45.346	4.340	0.00	99.98	PASS
	B07#	45.420	4.340	45.417	4.338	0.01	99.95	PASS
	B08#	45.354	4.339	45.352	4.337	0.00	99.95	PASS
	B09#	45.411	4.342	45.408	4.341	0.01	99.98	PASS
	B10#	45.386	4.341	45.384	4.340	0.00	99.98	PASS

备注 Notes:

试验后电池无渗漏、无排气、无解体、无破裂和无燃烧。

After the test, the cells are no leakage, no venting, no disassembly, no rupture and no fire.

Test T.2: 温度试验 Thermal test

测试方法 Test method;

电池或电池组在试验温度等于 $72 \pm 2^\circ\text{C}$ 下存放至少 6 小时，接着在试验温度等于 $-40 \pm 2^\circ\text{C}$ 下存放至少 6 小时。两个极端试验温度之间的最大时间间隔为 30 分钟。这一程序重复 10 次，接着将所有试验电池在环境温度 ($20 \pm 5^\circ\text{C}$) 下存放 24 小时。

Test cells and batteries are to be stored for at least six hours at a test temperature equal to $72 \pm 2^\circ\text{C}$, followed by storage for at least six hours at a test temperature equal to $-40 \pm 2^\circ\text{C}$. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ($20 \pm 5^\circ\text{C}$). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.

要求 Requirement;

电池或电池组如无渗漏、无排气、无解体、无破裂和无燃烧，并且每个试验电池或电池组在试验后的开路电压不小于其在进行这一试验前电压的 90%，即符合这一要求。

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

测试数据如下表 Test Data showed in table below;

样品状态 State of sample	序号 No.	试验前 Pre-test		试验后 After test		质量损失 Mass loss (%)	电压比 Voltage after test/Voltage pre-test(%)	判定 Status
		质量 Mass (g)	电压 Voltage (V)	质量 Mass (g)	电压 Voltage (V)			
第一个充放电周期完全充电 At first cycle, in fully charged states	B01#	45.474	4.342	45.456	4.275	0.04	98.46	PASS
	B02#	45.338	4.341	45.315	4.275	0.05	98.48	PASS
	B03#	45.457	4.341	45.438	4.272	0.04	98.41	PASS
	B04#	45.424	4.340	45.401	4.272	0.05	98.43	PASS
	B05#	45.396	4.338	45.378	4.272	0.04	98.48	PASS
	B06#	45.346	4.340	45.329	4.273	0.04	98.46	PASS
	B07#	45.417	4.338	45.401	4.272	0.04	98.48	PASS
	B08#	45.352	4.337	45.331	4.271	0.05	98.48	PASS
	B09#	45.408	4.341	45.385	4.274	0.05	98.46	PASS
	B10#	45.384	4.340	45.364	4.274	0.04	98.48	PASS

备注 Notes:

试验后电池无渗漏、无排气、无解体、无破裂和无燃烧。

After the test, the cells are no leakage, no venting, no disassembly, no rupture and no fire.

Test T.3: 振动 Vibration

测试方法 Test method:

电池或电池组紧固在振动机平台，但不得造成电池变形，并能准确可靠地传播振动。正弦波形振动，频率在 7 赫兹和 200 赫兹之间摆动再回到 7 赫兹的对数扫频为时 15 分钟。这一振动过程须对三个互相垂直的电池安装方位的每一个方向都重复进行 12 次，总共为时 3 小时。其中一个振动方向必须与端面垂直。作对数式频率扫描，对总质量不超过 12kg 的电池或电池组（电池和小型电池组），和对 12Kg 及更大的电池组（大型电池组）有所不同。

对电池和小型电池组：从 7 赫兹开始，保持 1gn 的最大加速度直到频率达到 18 赫兹。然后将振幅保持在 0.8 毫米(总偏移 1.6 毫米)，并增加频率直到最大加速度达到 8gn(频率约为 50 赫兹)。将最大加速度保持在 8gn 直到频率增加到 200 赫兹。

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 kg (cells and small batteries), and for batteries with a gross mass of more than 12 kg (large batteries).

For cells and small batteries: from 7 Hz a peak acceleration of 1 gn is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 8 gn occurs (approximately 50 Hz). A peak acceleration of 8 gn is then maintained until the frequency is increased to 200 Hz.

要求 Requirement:

样品无渗漏、无排气、无解体、无破裂和无燃烧，并且每个试验电池或电池组在试验后的开路电压不小于其在进行这一试验前电压的 90%，电池即符合这一要求。

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire during the test and after the test and if the open circuit voltage of each test cell or battery after testing in its perpendicular mounting position is not less than 90% of its voltage immediately prior to this procedure.

测试数据如下表 Test Data showed in table below:

样品状态 State of sample	序号 No.	试验前 Pre-test		试验后 After test		质量损失 Mass loss (%)	电压比 Voltage after test/Voltage pre-test(%)	判定 Status
		质量 Mass (g)	电压 Voltage (V)	质量 Mass (g)	电压 Voltage (V)			
第一个充放电周期完全充电 At first cycle, in fully charged states	B01#	45.456	4.275	45.456	4.275	0.00	100.00	PASS
	B02#	45.315	4.275	45.315	4.275	0.00	100.00	PASS
	B03#	45.438	4.272	45.438	4.272	0.00	100.00	PASS
	B04#	45.401	4.272	45.401	4.272	0.00	100.00	PASS
	B05#	45.378	4.272	45.378	4.272	0.00	100.00	PASS
	B06#	45.329	4.273	45.329	4.273	0.00	100.00	PASS
	B07#	45.401	4.272	45.401	4.272	0.00	100.00	PASS
	B08#	45.331	4.271	45.331	4.271	0.00	100.00	PASS
	B09#	45.385	4.274	45.385	4.274	0.00	100.00	PASS
	B10#	45.364	4.274	45.364	4.274	0.00	100.00	PASS

备注 Notes:

试验后电池无渗漏、无排气、无解体、无破裂和无燃烧。

After the test, the cells are no leakage, no venting, no disassembly, no rupture and no fire.

Test T.4:冲击 Shock

测试方法 Test method;

电池或电池组用坚硬支架紧固在试验装置上，支架支撑着每个试验电池的所有安装面。
每个电池经受最大加速度 150gn 和脉冲持续时间 6 毫秒的半正弦波冲击。大型电池需经受最大加速度 50gn 和脉冲持续时间 11ms 的半正弦冲击。

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery.
Each cell shall be subjected to a half-sine shock of peak acceleration of 150 gn and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50 gn and pulse duration of 11 milliseconds.

每个电池组应受到半正弦冲击峰值加速度取决于电池组的质量。小电池组脉冲时间为 6 毫秒，大电池组脉冲时间为 11 毫秒。下面的公式用于计算适当的最小峰值加速度。

Each battery shall be subjected to a half-sine shock of peak acceleration depending on the mass of the battery. The pulse duration shall be 6 milliseconds for small batteries and 11 milliseconds for large batteries. The formulas below are provided to calculate the appropriate minimum peak accelerations.

Battery	Minimum peak acceleration	Pulse duration
Small batteries	150 gn or result of formula $Acceleration(g_n) = \sqrt{\left(\frac{100850}{mass^*}\right)}$ whichever is smaller	6 ms
Large batteries	50 gn or result of formula $Acceleration(g_n) = \sqrt{\left(\frac{30000}{mass^*}\right)}$ whichever is smaller	11 ms

* Mass is expressed in kilograms.

每个电池在三个互相垂直的电池组安装方位的正方向经受三次冲击，接着在反方向经受三次冲击，总共经受 18 次冲击。

Each cell or battery shall be subjected to three shocks in the positive direction and to three shocks in the negative direction in each of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

要求 Requirement;

样品无渗漏、无排气、无解体、无破裂和无燃烧，并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的 90%，电池即符合这一要求。

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cells after testing is not less than 90% of its voltage immediately prior to this procedure.

The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

测试数据如下表 Test Date showed in table below;

样品状态 State of sample	序号 No.	试验前 Pre-test		试验后 After test		质量损失 Mass loss (%)	电压比 Voltage after test/Voltage pre-test(%)	判定 Status
		质量 Mass (g)	电压 Voltage (V)	质量 Mass (g)	电压 Voltage (V)			
第一个充放电周期完全充电 At first cycle,in fully charged states	B01#	45.456	4.275	45.456	4.275	0.00	100.00	PASS
	B02#	45.315	4.275	45.315	4.275	0.00	100.00	PASS
	B03#	45.438	4.272	45.438	4.272	0.00	100.00	PASS
	B04#	45.401	4.272	45.401	4.272	0.00	100.00	PASS
	B05#	45.378	4.272	45.378	4.272	0.00	100.00	PASS
	B06#	45.329	4.273	45.329	4.273	0.00	100.00	PASS
	B07#	45.401	4.272	45.401	4.272	0.00	100.00	PASS
	B08#	45.331	4.271	45.331	4.271	0.00	100.00	PASS
	B09#	45.385	4.274	45.385	4.274	0.00	100.00	PASS
	B10#	45.364	4.274	45.364	4.274	0.00	100.00	PASS

备注 Notes:
试验后电池无渗漏、无排气、无解体、无破裂和无燃烧。
After the test, the cells are no leakage, no venting, no disassembly, no rupture and no fire.

Test T.5:外部短路 External short circuit

测试方法 Test method:

电池或电池组的应加热一段时间使外壳达到 $57 \pm 4^\circ\text{C}$ 的均匀稳定温度，加热时间应通过评估电池或电池组的尺寸和设计决定。对于无法评估的，小型电池和电池放置时间应至少 6 小时，大型电池和电池组应至少 12 小时。然后电池或电池组在 $57 \pm 4^\circ\text{C}$ 下经受总外阻小于 0.1 欧姆的短路条件。

电池或电池组外壳温度回到 $57 \pm 4^\circ\text{C}$ 后保持短路状态 1 小时以上，对于大型电池，电池温度降低至最高温升值一半时试验结束。

The cell or battery to be tested shall be heated for a period of time necessary to reach a homogeneous stabilized temperature of $57 \pm 4^\circ\text{C}$, measured on the external case. This period of time depends on the size and design of the cell or battery and should be assessed and documented. If this assessment is not feasible, the exposure time shall be at least 6 hours for small cells and small batteries, and 12 hours for large cells and large batteries. Then the cell or battery at $57 \pm 4^\circ\text{C}$ shall be subjected to one short circuit condition with a total external resistance of less than 0.1 ohm.

This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $57 \pm 4^\circ\text{C}$, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value.

The short circuit and cooling down phases shall be conducted at least at ambient temperature.

要求 Requirement:

外壳温度如不超过 170°C ，并且在试验过程后 6 小时内无解体、无破裂、无起火，即符合这一要求。

Cells and batteries meet this requirement if their external temperature does not exceed 170°C and there is no disassembly, no rupture and no fire within six hours after test.

测试数据如下表 Test Data showed in table below:

样品状态 State of sample	序号 No.	最高温度 Highest temperature ($^\circ\text{C}$)	短路电阻 ($\text{m}\Omega$)	判定 Status
第一个充放电周期完全充电 At first cycle, in fully charged states	B01#	56.9	85	PASS
	B02#	57.0	84	PASS
	B03#	57.1	83	PASS
	B04#	57.5	83	PASS
	B05#	56.9	84	PASS
	B06#	57.8	86	PASS
	B07#	57.5	84	PASS
	B08#	56.8	85	PASS
	B09#	57.3	85	PASS
	B10#	57.4	84	PASS

备注 Notes:

试验后电池 6 小时内无解体、无破裂、无起火。

After the test, the cells are no disassembly, no rupture and no fire within six hours.

Test T.6: 撞击/挤压 Impact/Crush

撞击 Impact

(适用于直径不小于 18mm 的圆柱形电池 applicable to cylindrical cells not less than 18mm in diameter)

测试方法 Test method:

试样电池或元件电池放在平坦光滑的表面上, 一根 316 型不锈钢棒横放在试样中心, 钢棒直径 $15.8\text{mm} \pm 0.1\text{mm}$, 长度至少 6cm, 或电池最长端的尺度, 取二者之长者, 将一块 $9.1\text{kg} \pm 0.1\text{kg}$ 的重锤从 $61\text{cm} \pm 2.5\text{cm}$ 高处跌落到钢棒和试样交叉处, 使用一个几乎没有摩擦的、对落体重锤阻力最小的垂直轨道或管道加以控制。垂直轨道或管道用于引导落锤沿与水平支撑表面呈 90 度落下。

接受撞击的试样, 纵轴应与平坦表面平行并与横放在试样中心的直径 $15.8\text{mm} \pm 0.1\text{mm}$ 完全表面的纵轴垂直、每一试样只经受一次撞击。

The sample cell or component cell is to be placed on a flat smooth surface. A $15.8\text{ mm} \pm 0.1\text{mm}$ diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A $9.1\text{ kg} \pm 0.1\text{ kg}$ mass is to be dropped from a height of $61 \pm 2.5\text{ cm}$ at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the $15.8\text{ mm} \pm 0.1\text{mm}$ diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.

挤压/Crush

(适用于棱柱形、袋装、硬币/纽扣电池和直径小于 18mm 的圆柱形电池 applicable to prismatic, pouch, coin/button cells and cylindrical cells not more than 18 mm in diameter)

测试方法 Test method:

将电池或元件电池放在两个平面之间挤压, 挤压力度逐渐加大, 在第一个接触点上的速度大约为 1.5 厘米/秒, 直到出现下列的情况之一;

Cells or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact, The crushing is to be continued until the first of the three options below is reached.

- (a) 施加的力量达到 13 千牛 ± 0.78 千牛;
The applied force reaches $13\text{ kN} \pm 0.78\text{ kN}$;
- (b) 电池的电压下降至少 100mV; 或
The voltage of the cell drops by at least 100 mV; or
- (c) 电池变形达原始高度的 50%或以上。
The cell is deformed by 50% or more of its original thickness.

要求 Requirement:

外壳温度如不超过 170°C , 并且在试验过程中及试验后 6 小时内无解体、无破裂、无起火, 即符合这一要求。
Cells or component cell meet this requirement if their external temperature does not exceed 170°C and there is no disassembly, no rupture and no fire during the test and within six hours after test.

测试数据如下表 Test Date showed in table below;

样品状态 State of sample	测试项目 Test item	电池表面温度 Surface temperature of battery	序号 No.	判定 Status
一个充放电周期 50% 设计额定容量 状态 At first cycle at 50% of the design rated capacity	挤压 Crush	22.9℃	C11#	PASS
		23.2℃	C12#	PASS
		23.5℃	C13#	PASS
		22.8℃	C14#	PASS
		23.3℃	C15#	PASS

备注 Notes:
电池或元件电池在试验过程中和试验后 6 小时内无解体、无破裂、无起火。
Cells or component cell are no disassembly and no fire during the test and within six hours after test.

Test T.7:过充电 Overcharge

测试方法 Test method;

充电电流为制造商建议的最大持续充电电流的两倍，试验的最小电压如下：

The charge current shall be twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:

(a) 制造商建议的充电电压不大于 18V 时，试验的最小电压应是电池组最大充电电压的两倍或者 22V 中的较小者。

(a) when the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.

(b) 制造商建议的充电电压大于 18V 时，试验的最小电压应为最大充电电压的 1.2 倍。

(b) when the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.

试验应在环境温度下进行。进行试验的时间应为 24 小时。

Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.

要求 Requirement;

电池组如在试验过程中和试验后 7 天内无解体，无起火，即符合本项要求。

Batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test

测试数据如下 Test Date showed in table below;

过充电流 Overcharge current: 2×1.5A=3.0A	过充电压 Overcharge voltage : 2×4.35V=8.7V	充电总时间 Total time of charging: 24hours
样品状态 State of sample	序号 No.	判定 Status
第一个充放电周期后完全 充电 At first cycle in fully charged states	B16#	PASS
	B17#	PASS
	B18#	PASS
	B19#	PASS
五十个充放电周期后，完 全充电 After 50 cycles ending in fully charged states	B20#	PASS
	B21#	PASS
	B22#	PASS
	B23#	PASS

备注 Notes:

电池组在试验过程中和试验后 7 天内无解体、无起火。

Batteries are no disassembly and no fire during the test and within seven days after the test.

Test T.8:强制放电 Forced discharge

测试方法 Test method;

电池在环境温度下与 12V 直流电源串联在起始电流等于制造商给的最大放电电流条件下强制放电
Each cells is forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

要求 Requirement;

充电电池如在试验过程中和试验后 7 天内无解体, 无起火, 即符合本项要求。

Recharged cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

测试数据如下表 Test Date showed in table below;

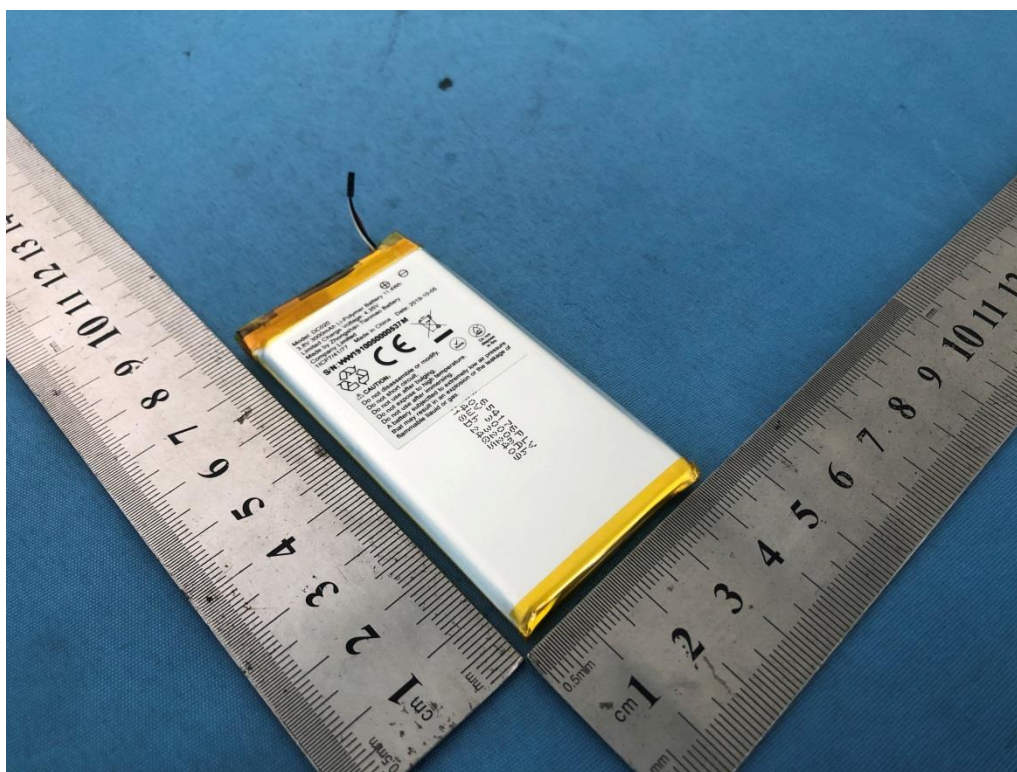
样品状态 State of sample	序号 No.	判定 Status
第一个充放电周期后完全 放电 At first cycle in fully discharged states	C24#	PASS
	C25#	PASS
	C26#	PASS
	C27#	PASS
	C28#	PASS
	C29#	PASS
	C30#	PASS
	C31#	PASS
	C32#	PASS
	C33#	PASS
五十个充放电周期后, 完 全放电 After 50 cycles ending in fully discharged states	C34#	PASS
	C35#	PASS
	C36#	PASS
	C37#	PASS
	C38#	PASS
	C39#	PASS
	C40#	PASS
	C41#	PASS
	C42#	PASS
	C43#	PASS

备注 Notes:

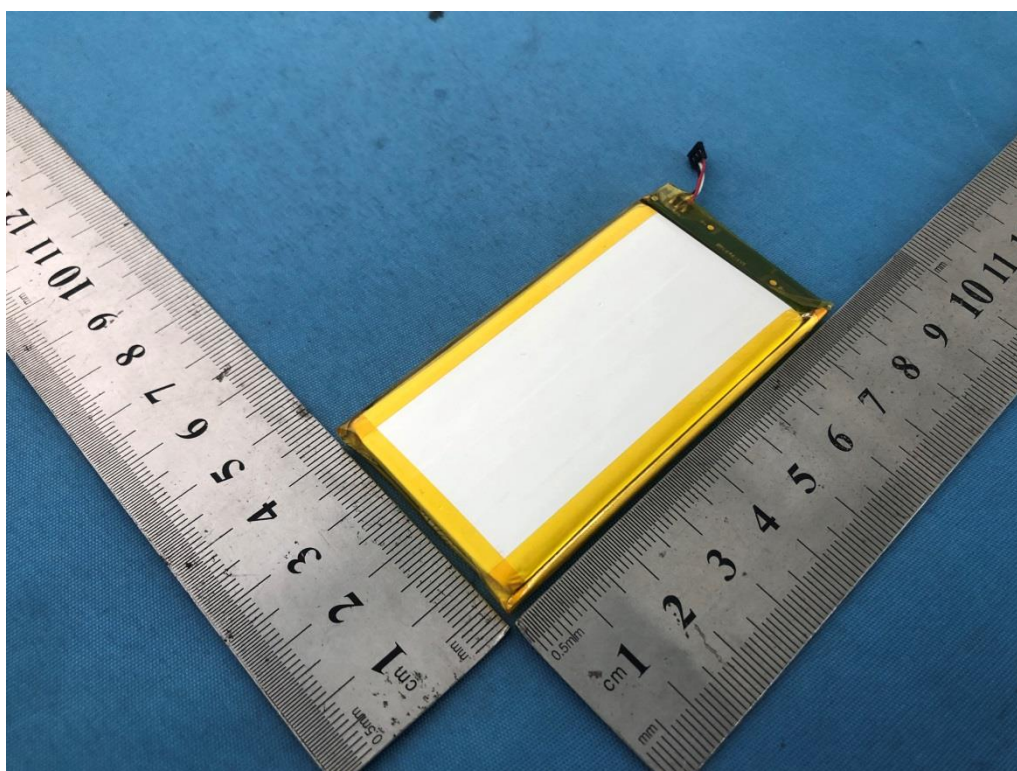
试验后充电电池在试验过程中和试验后 7 天内无解体、无起火。

After the test, the recharged cells are no disassembly and no fire during the test and within seven days Ambient.

样品照片 Photo document



图片 Photo 1

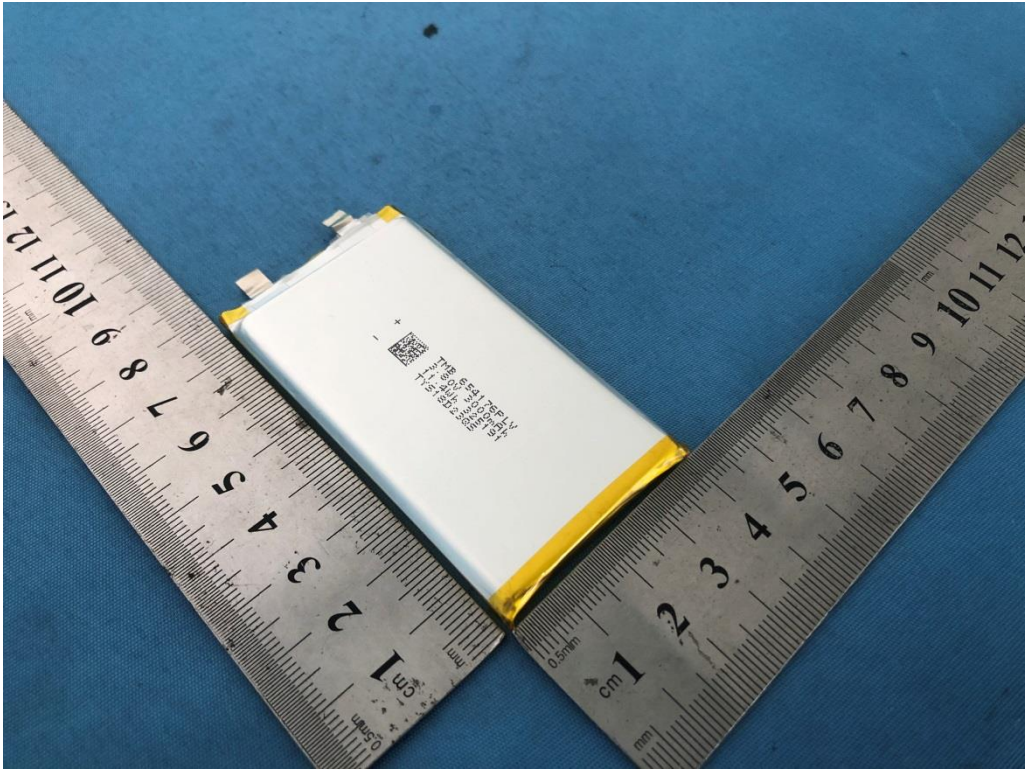


图片 Photo 2

样品照片 Photo document

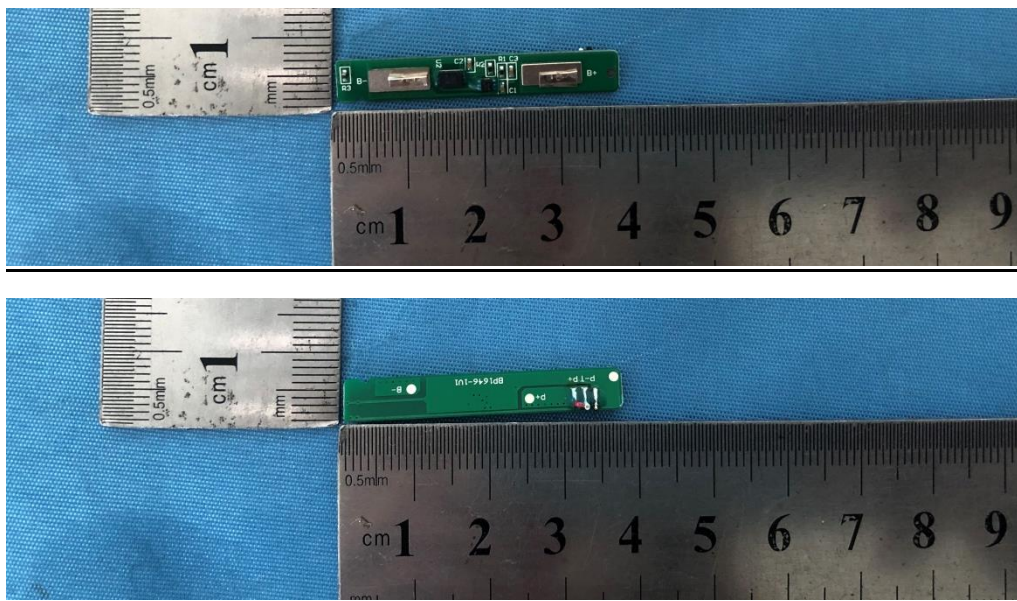


图片 Photo 3



图片 Photo 4

样品照片 Photo document



图片 Photo 4

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试验仪器设备清单

序号	名 称	型 号	编 号	校准有效期至	本次使用 (√)
1	电池测试仪	BT2000	A0812588	2020/05/13	√
2	直流电源供应器	HCP15-150	R1301157	2020/04/01	√
3	直流电阻测试仪	YG2512	R160700400	2020/07/17	√
4	振动台	EV203VT640VCSus b-2	A180703116	2020/07/17	√
5	手持式数字万用表	U1341C	R170800448	2020/03/22	√
6	电子天平	BS 423S	R0509002	2020/08/15	√
7	冲击试验台	CL-50	R141000242	2020/07/17	√
8	线性高低温试验箱	XSMS4-225C	R160700407	2020/02/26	√
9	数据采集仪（主机）	34972A	R160527001	2020/05/19	√
10	数据采集开关单元	34901A	R160527003	2020/05/19	√
11	电池强制短路挤压试验机	HY-JYDL-21	R1401193	2020/05/13	√
12	电池高空低压检测设备	RJD-DY-50	R150300294	2020/07/17	√
13	直流电子负载	HK3312	R1307187	2020/05/13	√
14	温控短路试验机	BE-8102S	A180803175	2020/08/26	√

注：以上仪器设备在计量检定周期内。

***** 报告结束 END OF REPORT *****

声 明

STATEMENT

1. 报告未加盖“检测专用章”无效。

The test report is invalid without stamp of laboratory.

2. 报告无检测、批准人员签字无效。

The test report is invalid without signature of person(s) testing and authorizing.

3. 报告涂改无效。

The test report is invalid if erased and corrected.

4. 自送样品的检测结论仅对送检样品有效。

Test results of the report is valid to the test samples if sampling by client.

5. “☆”号项目未通过 CNAS 认可。

“☆” item to be outside the scope of authorized by CNAS.

6. “☆”项目未取得资质认定,检测方法、数据和结果供双方参考。

“☆”item to be outside the scope of CMA, the test method、data and results are available for reference.

7. 未经本实验室书面同意,不得部分地复制本报告。

The test report shall not be reproduced except in full, without written approval of the laboratory.

8. 如对本报告有异议,可在收到报告后 15 天内向本单位申诉,逾期不予受理。

If there is any objection to report,the client should inform issuing laboratory within 15 days from the date of receiving test report.

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